

FIG. 1

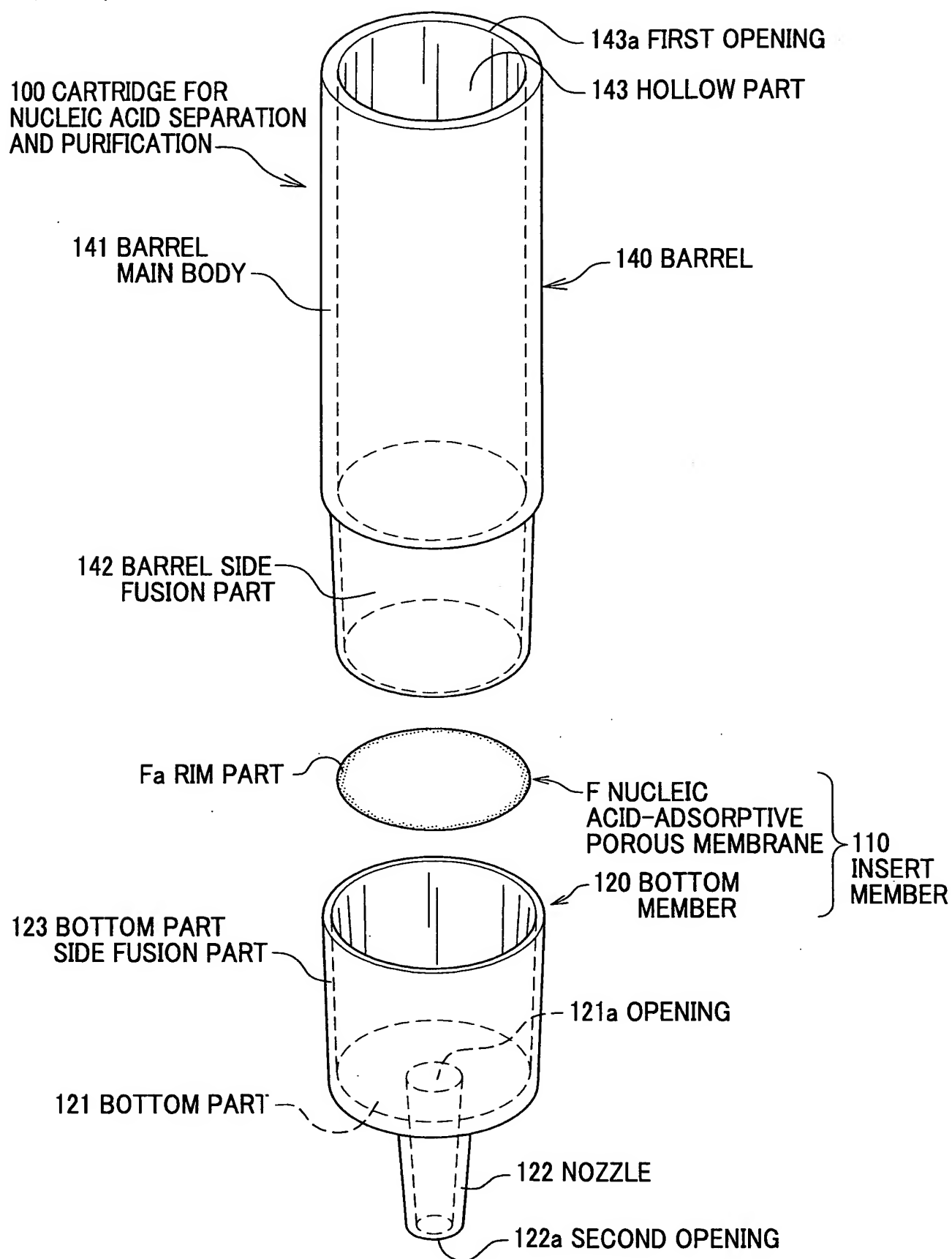


FIG.2

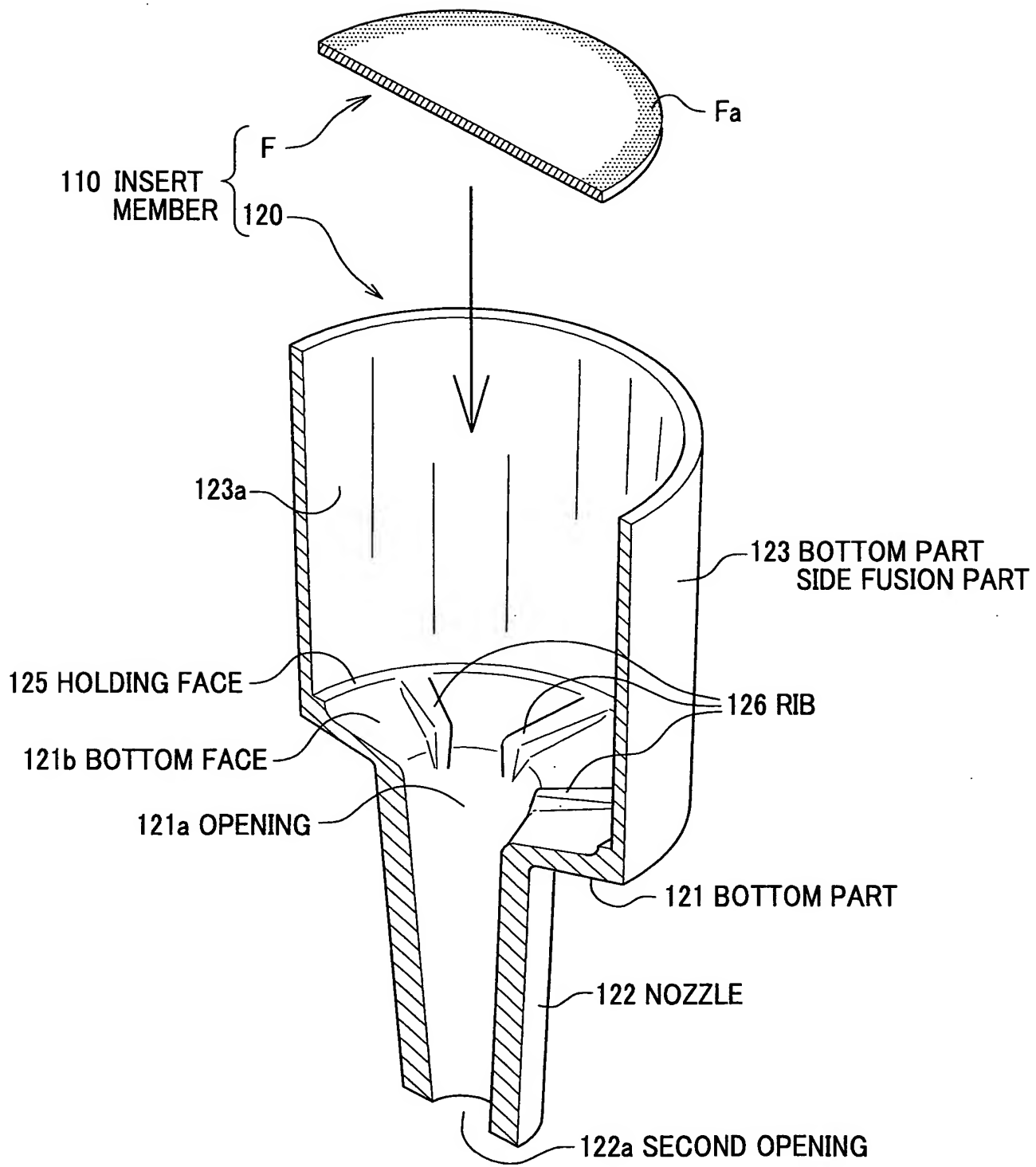
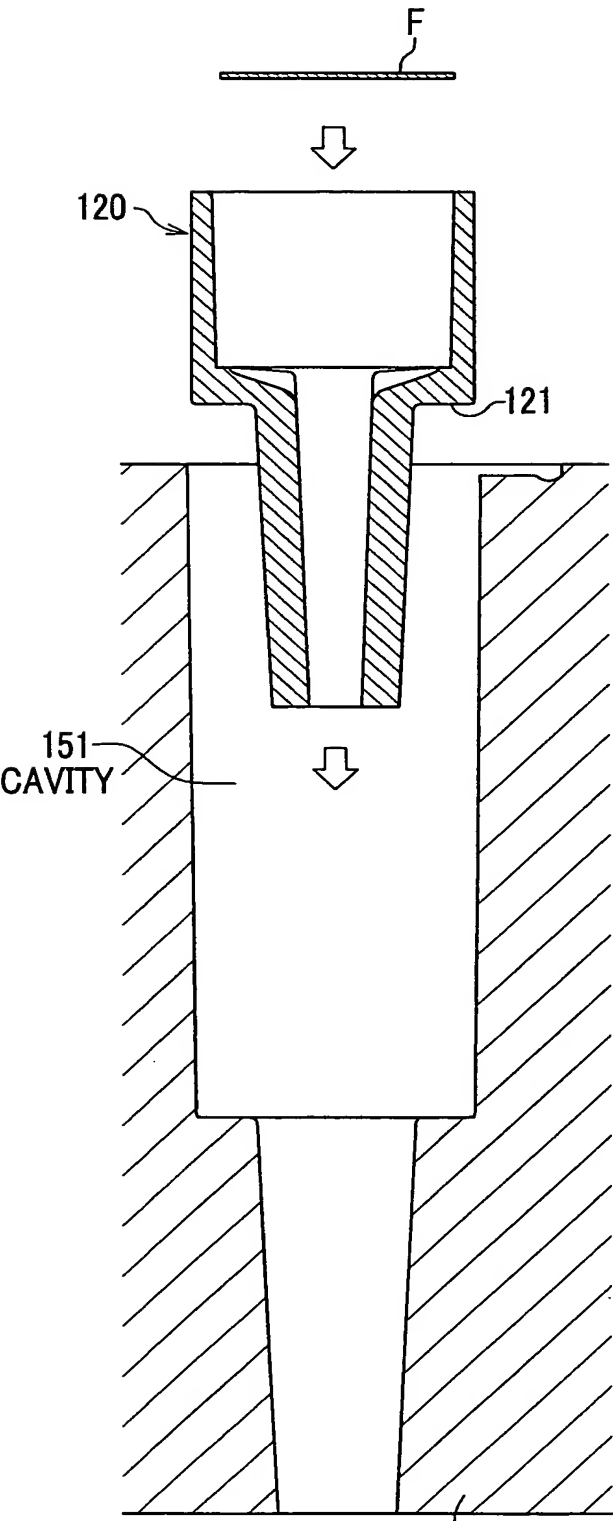
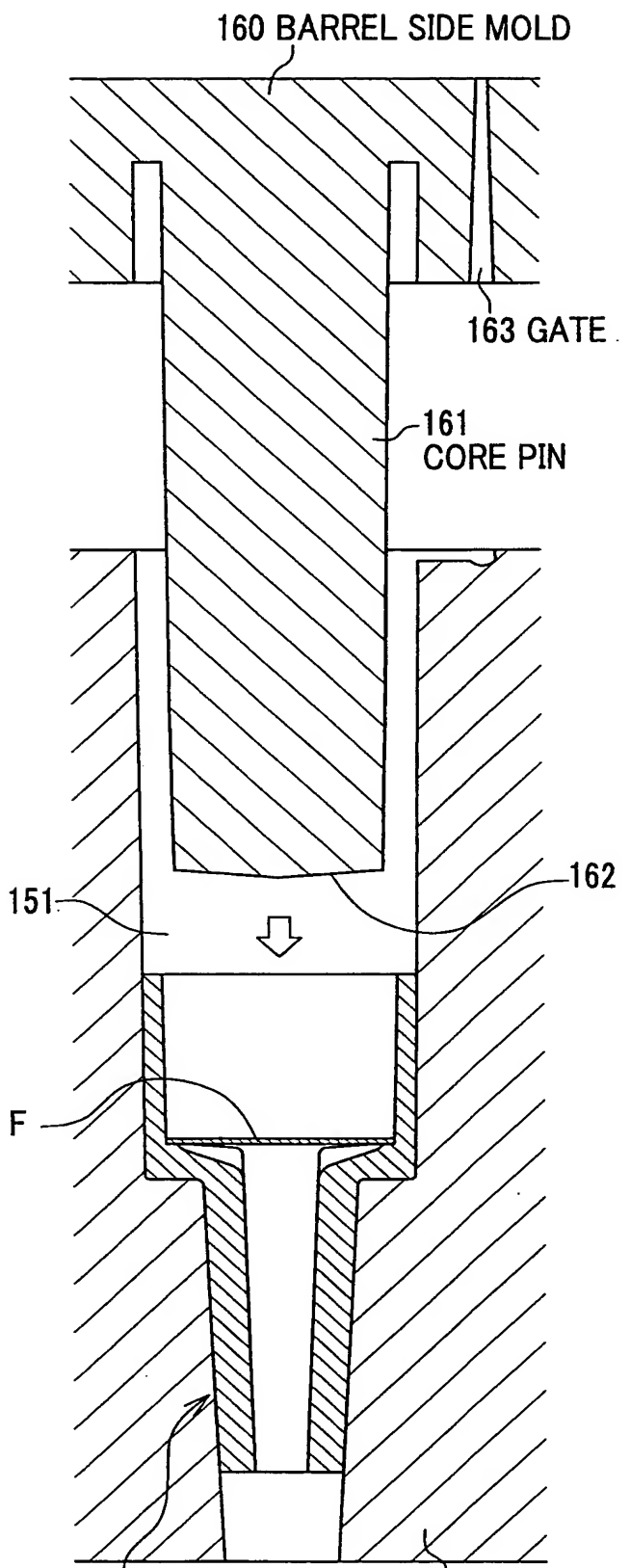


FIG.3(a)



150 BOTTOM PART SIDE MOLD

FIG.3(b)



110(120) 150

FIG.4(a)

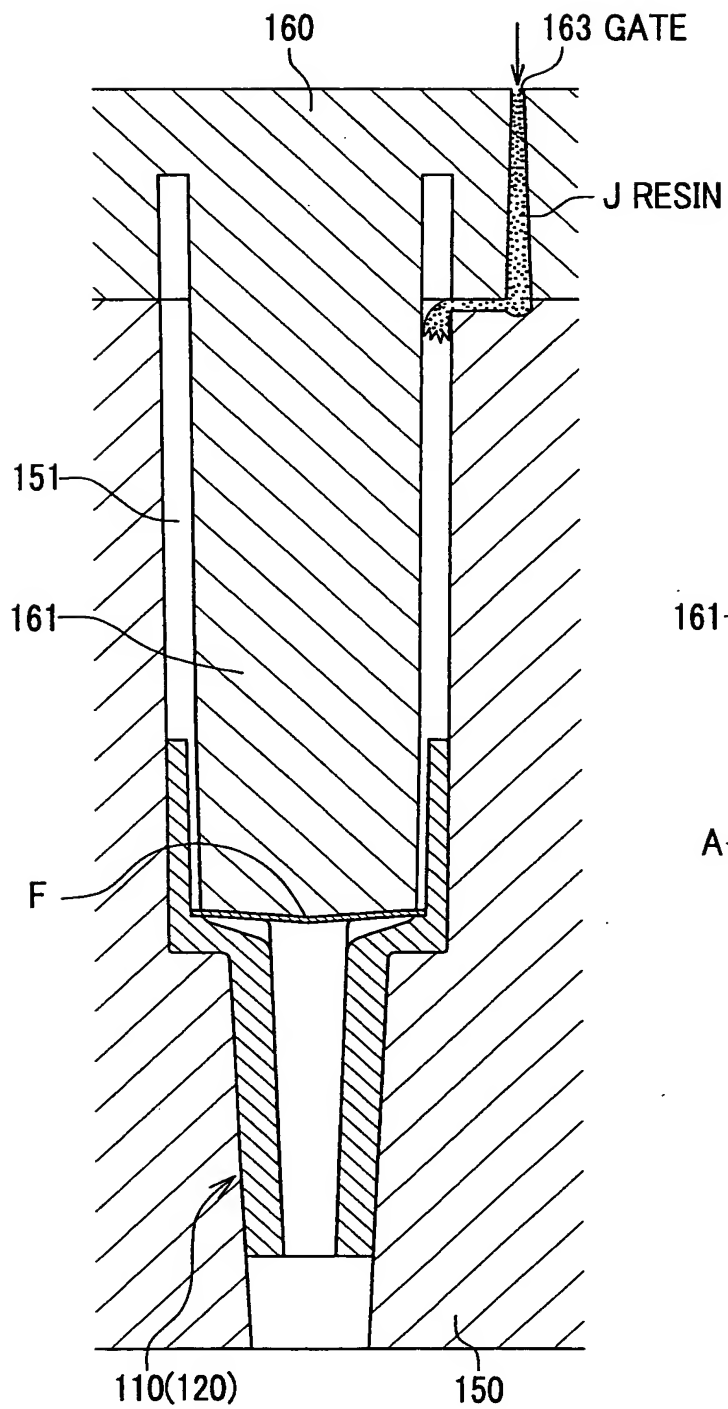


FIG.4(b)

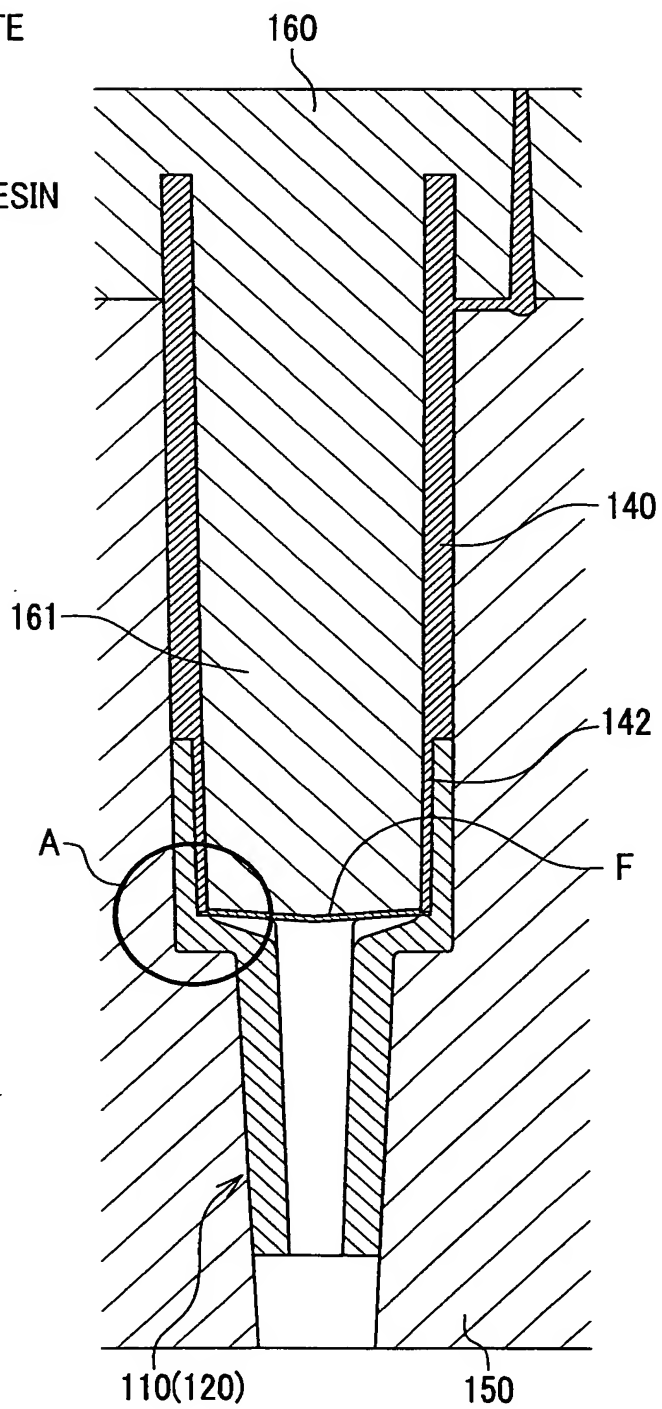


FIG.5(a)

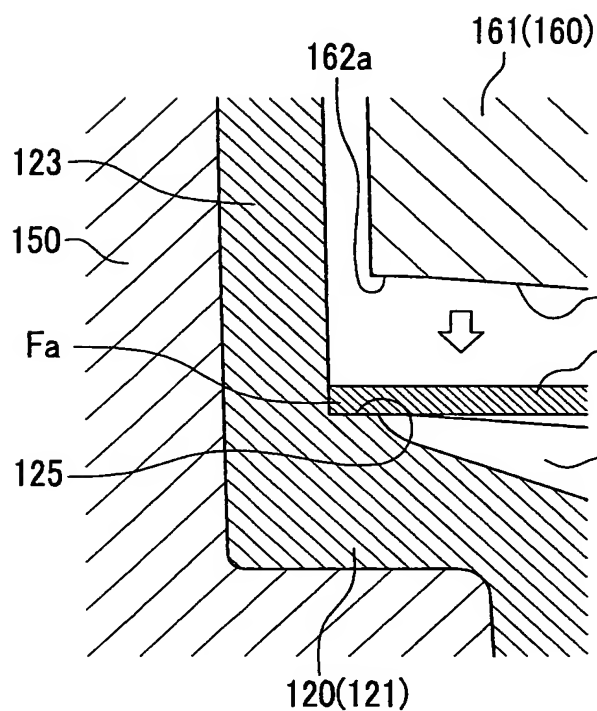


FIG.5(b)

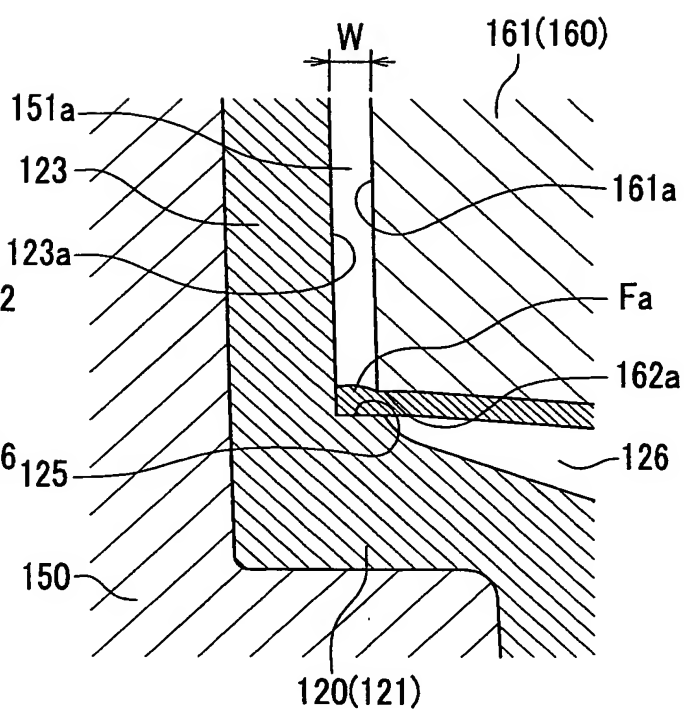


FIG.5(c)

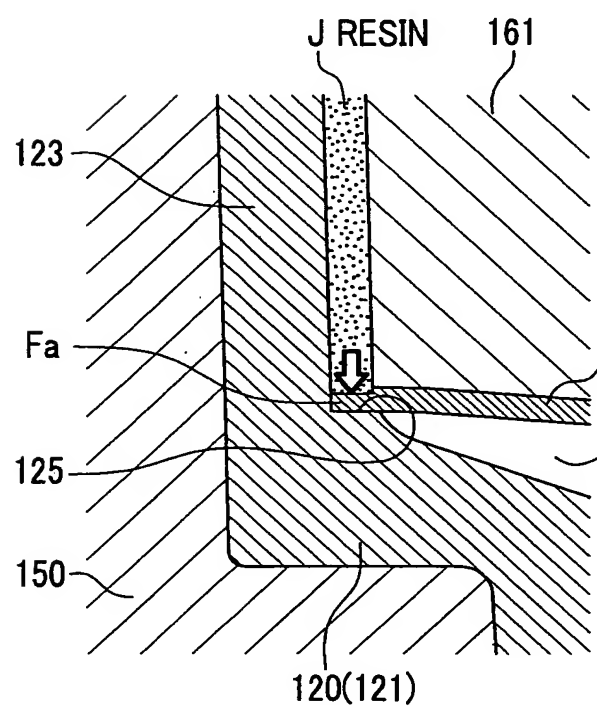


FIG.5(d)

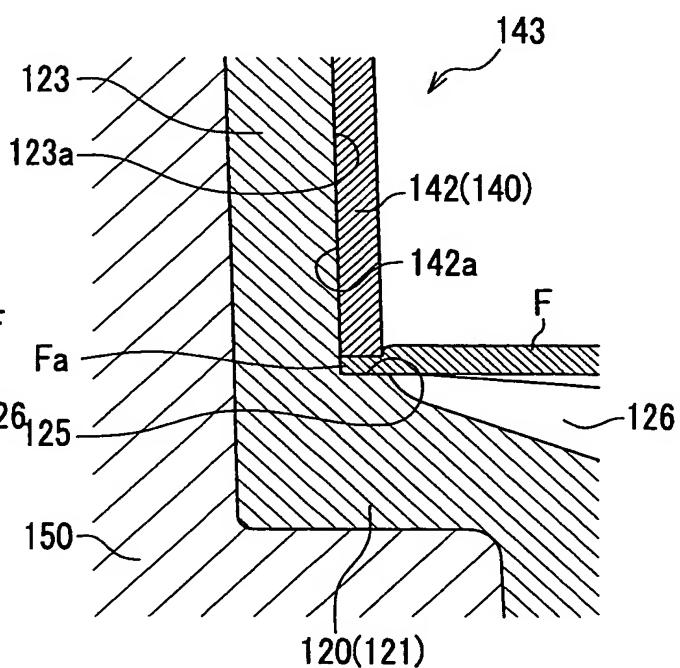


FIG. 6

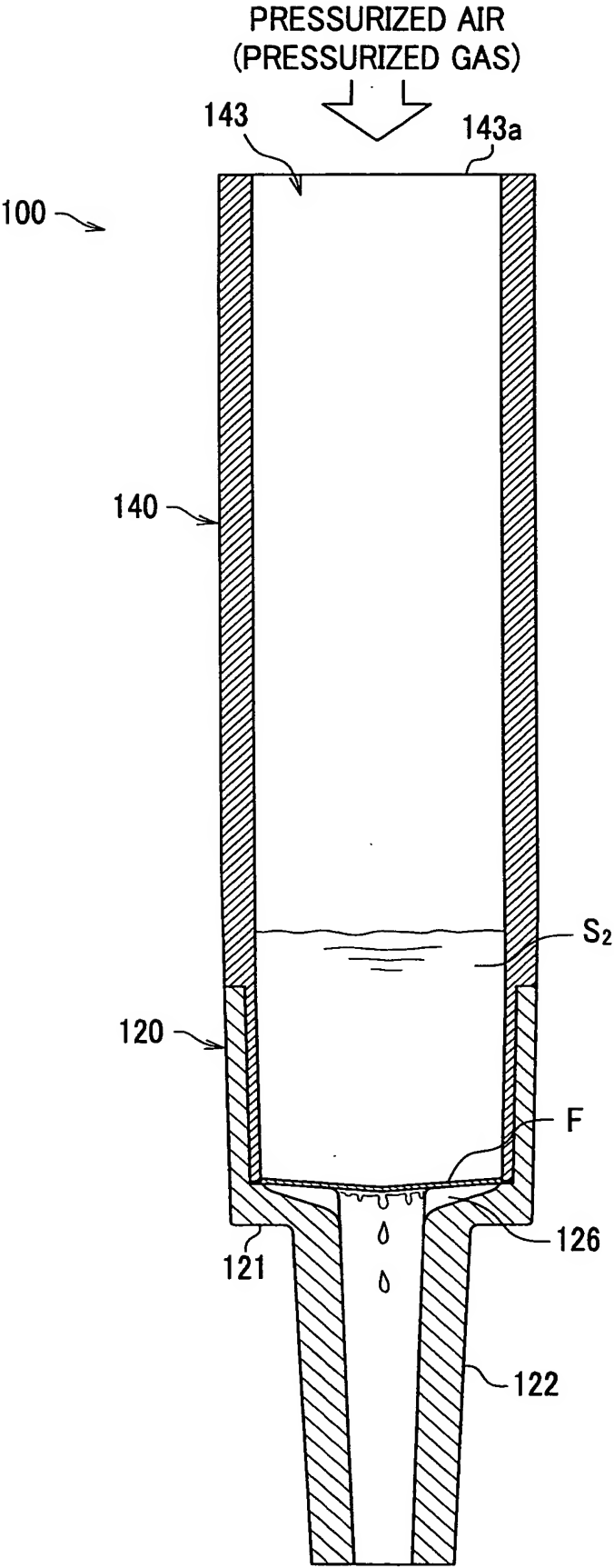


FIG. 7

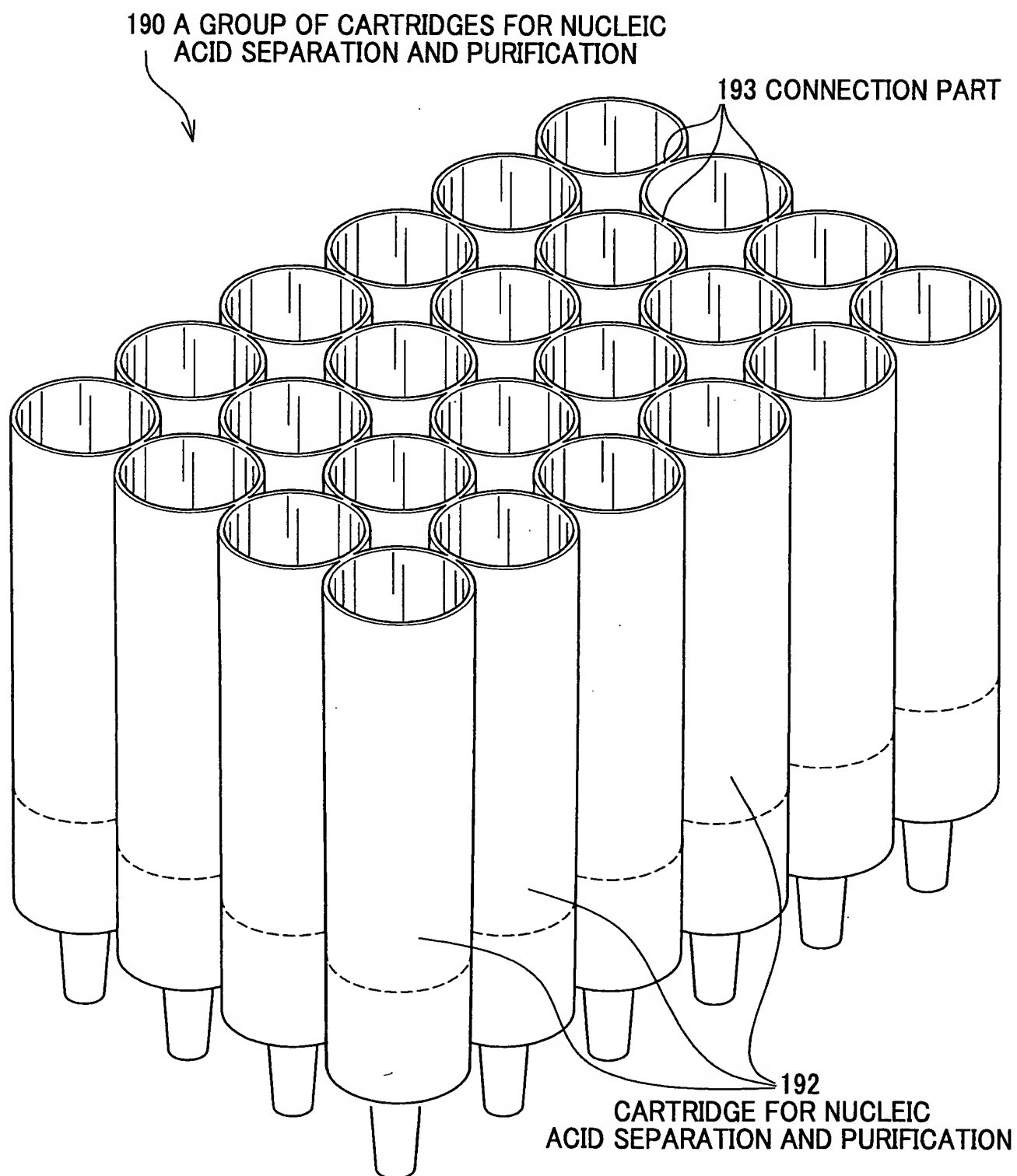


FIG. 8

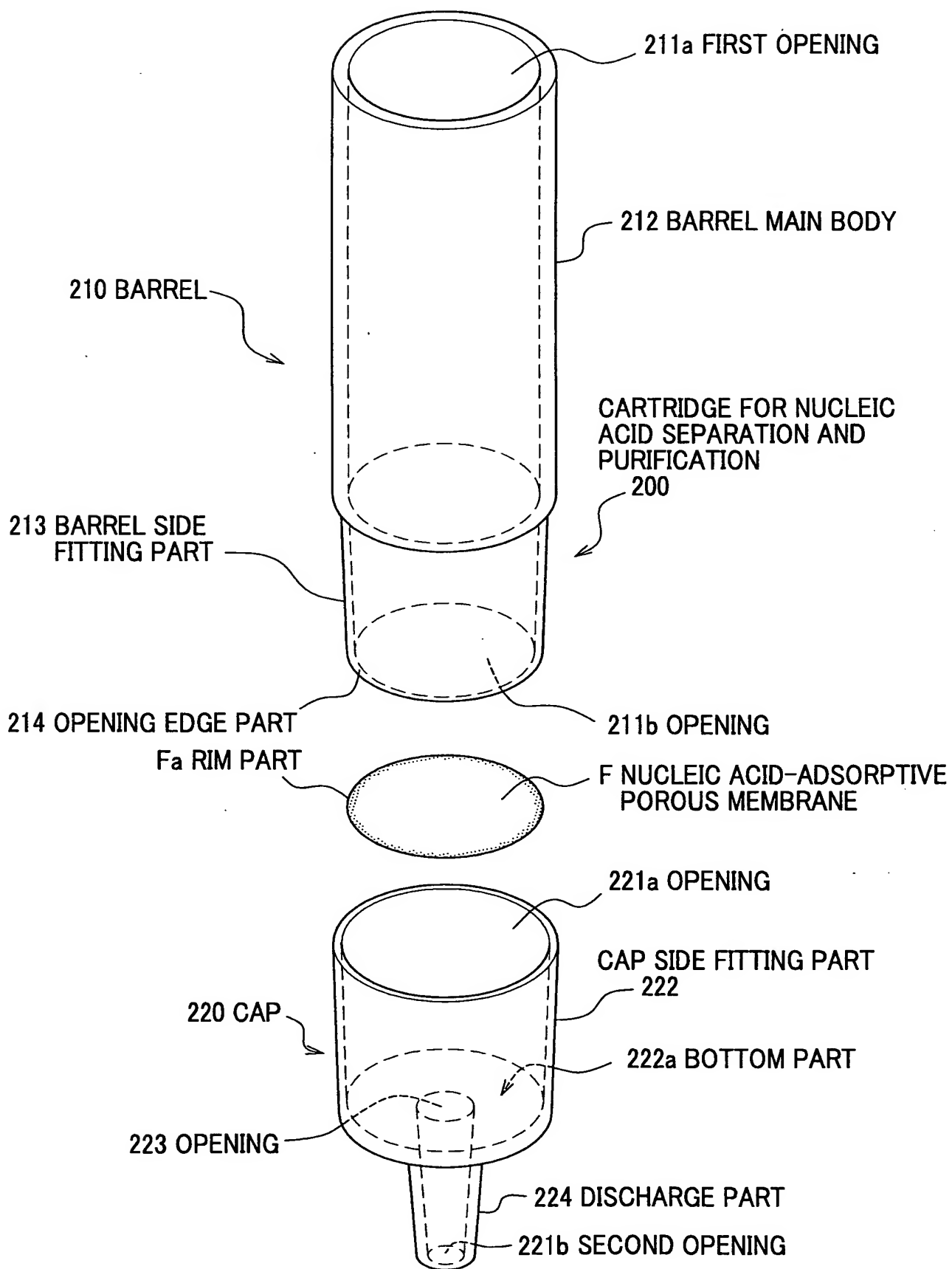


FIG. 9

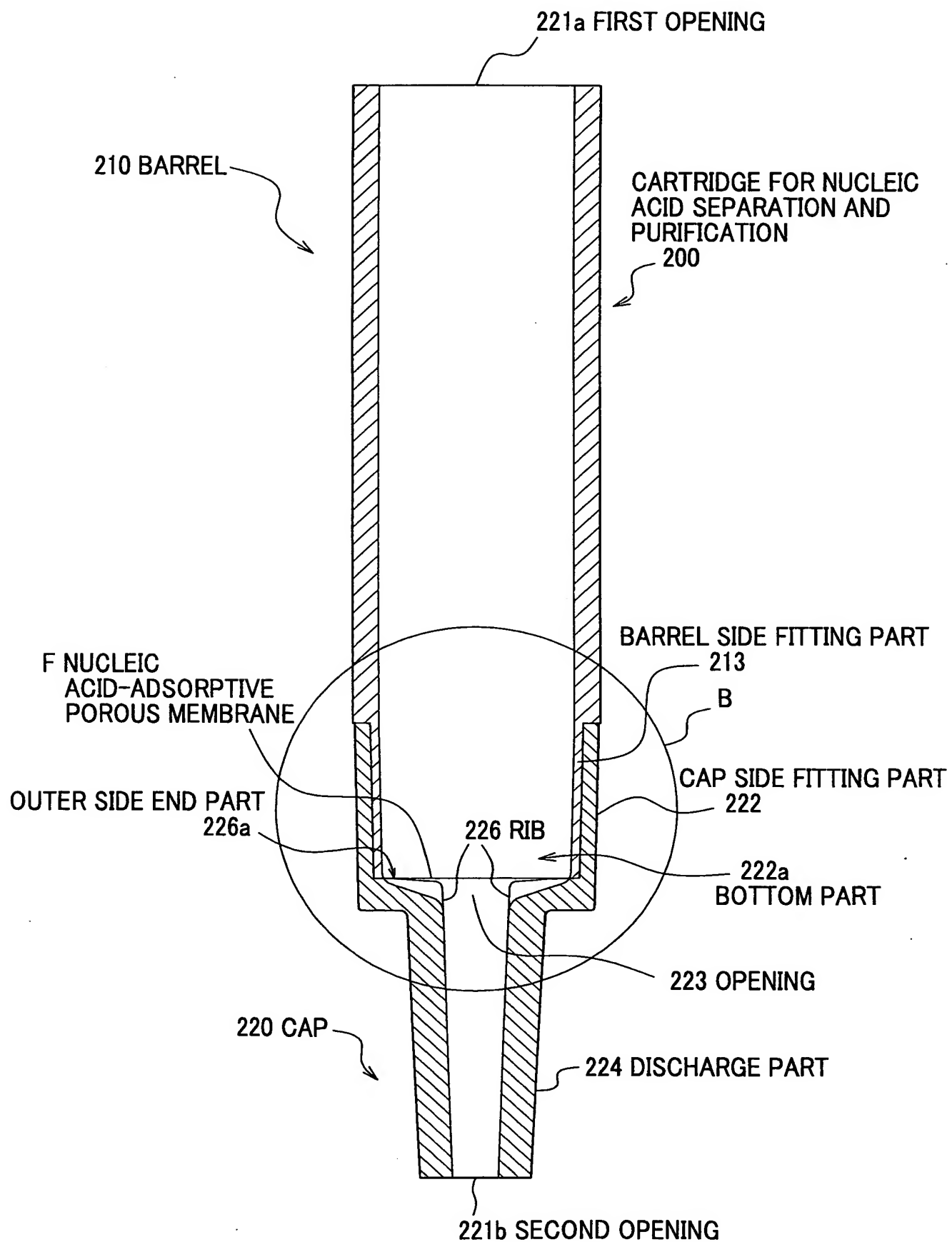


FIG. 10

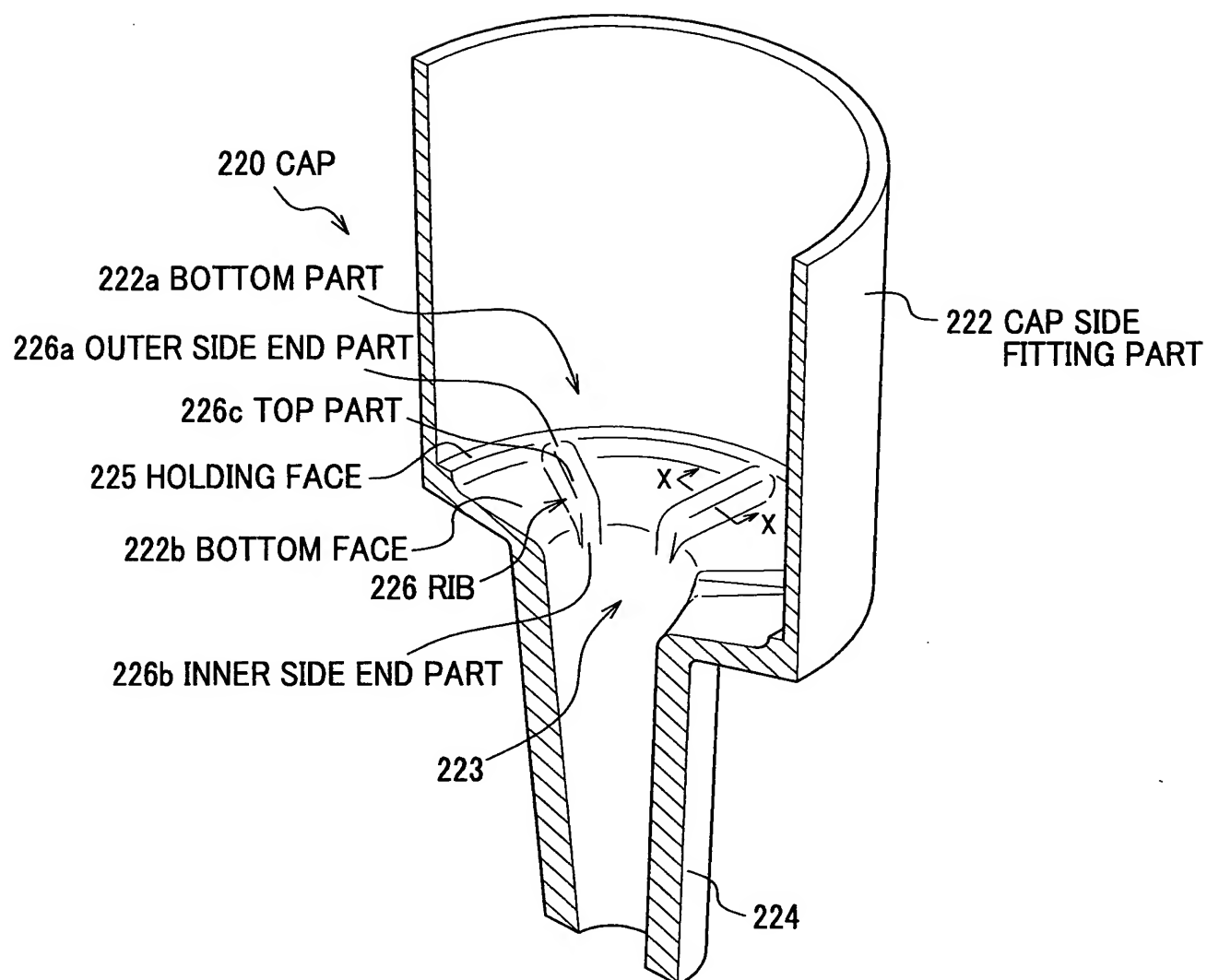


FIG. 11

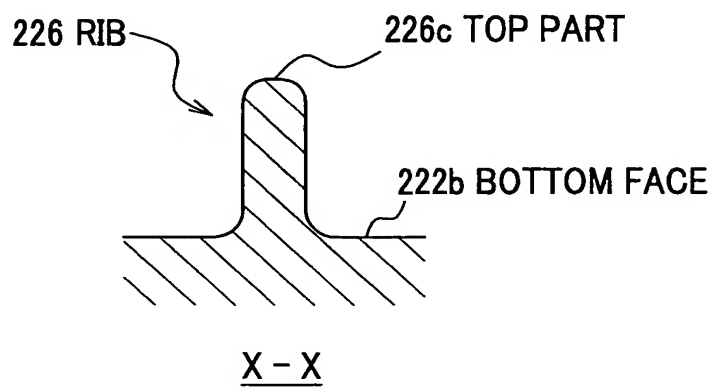


FIG.12

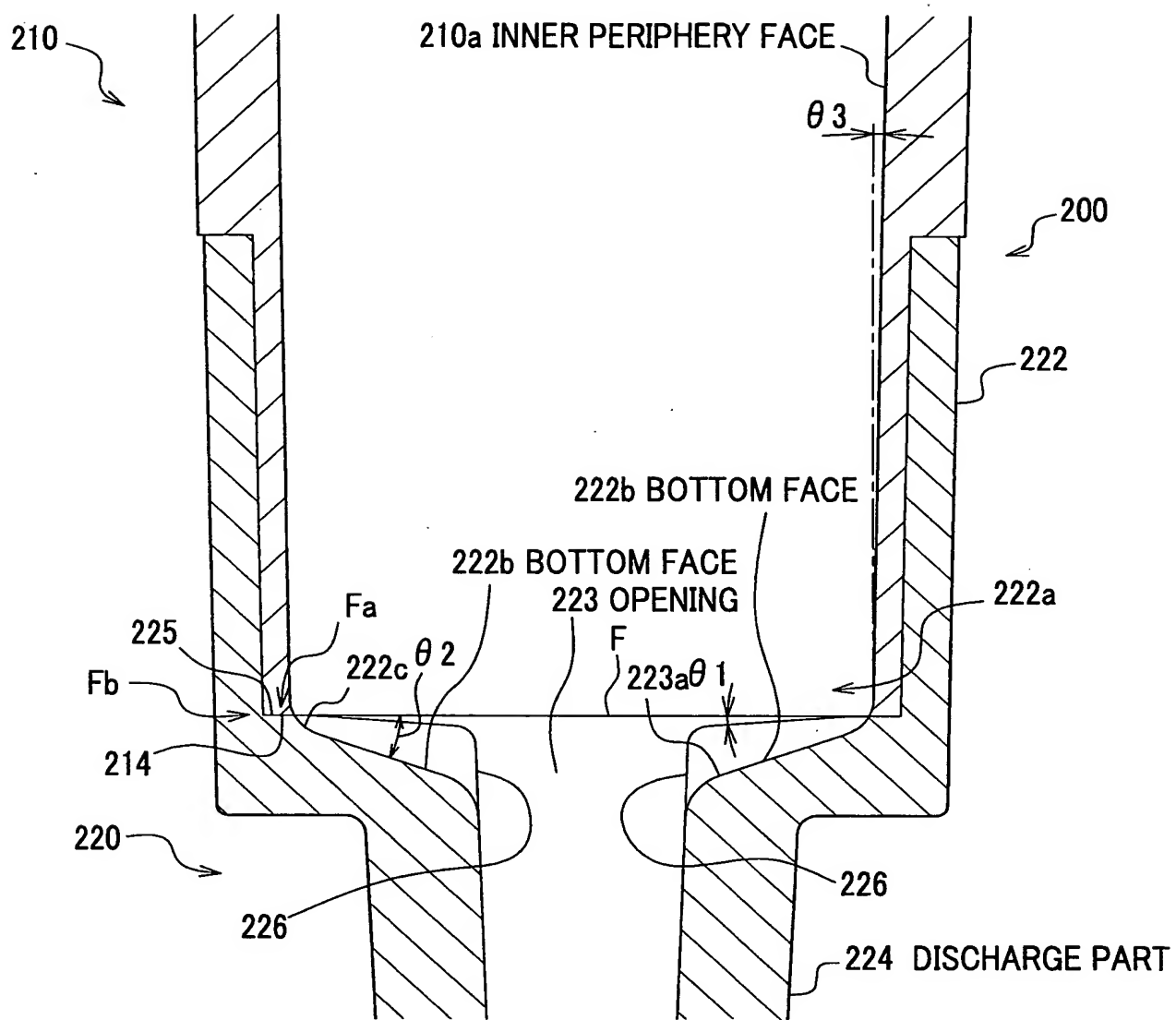


FIG. 13
PRESSURIZED AIR
(PRESSURIZED GAS)

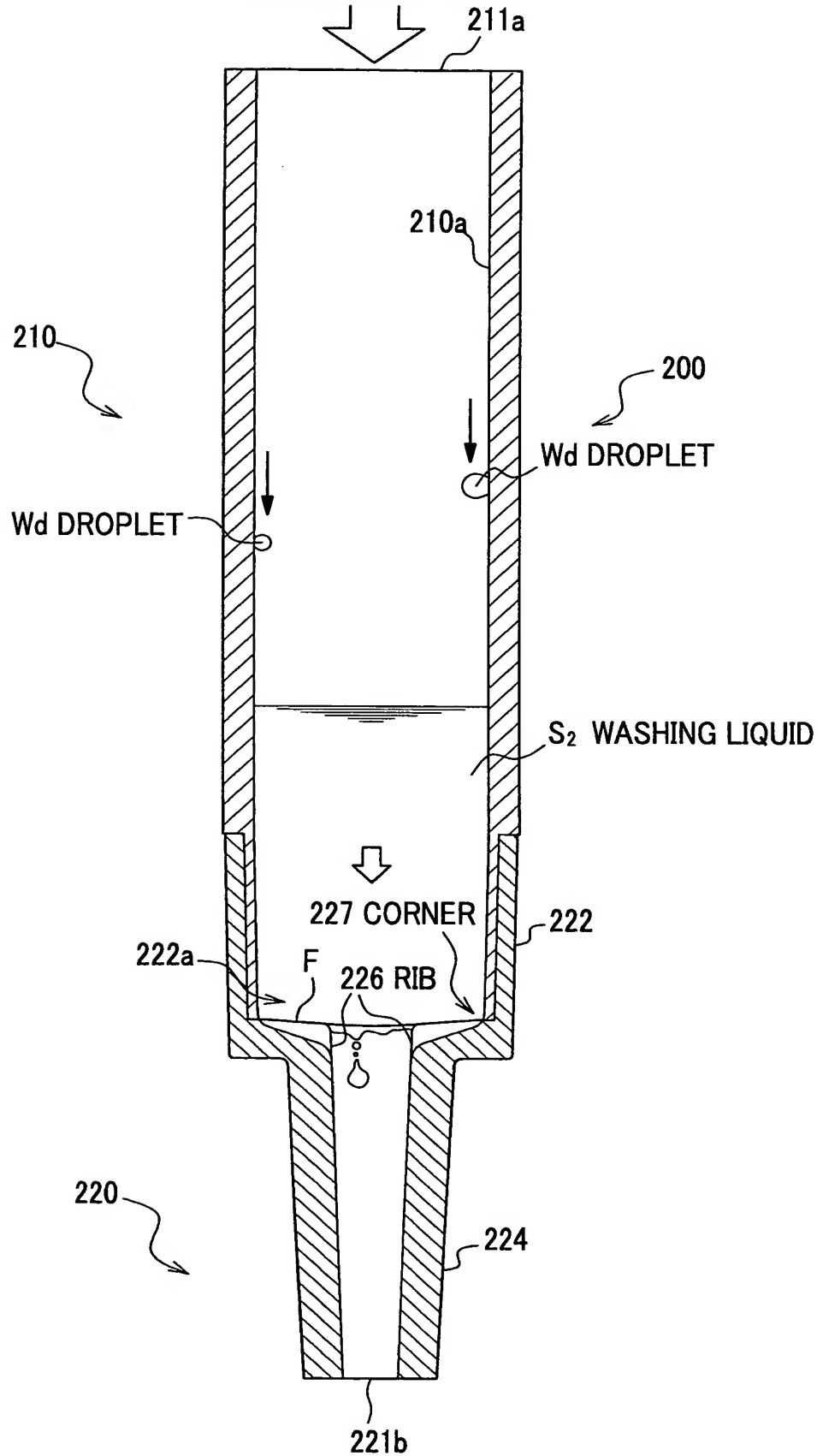
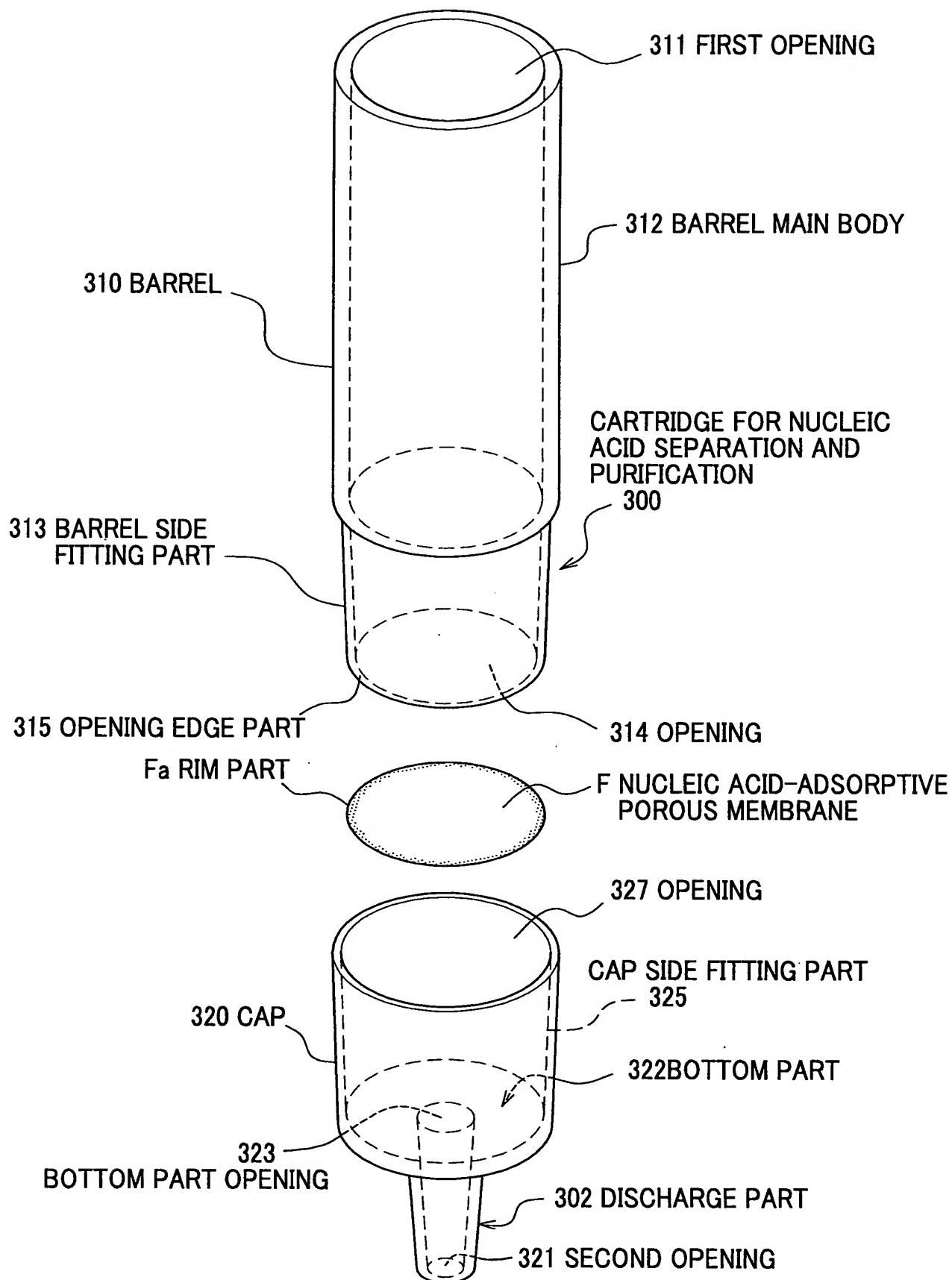


FIG. 14



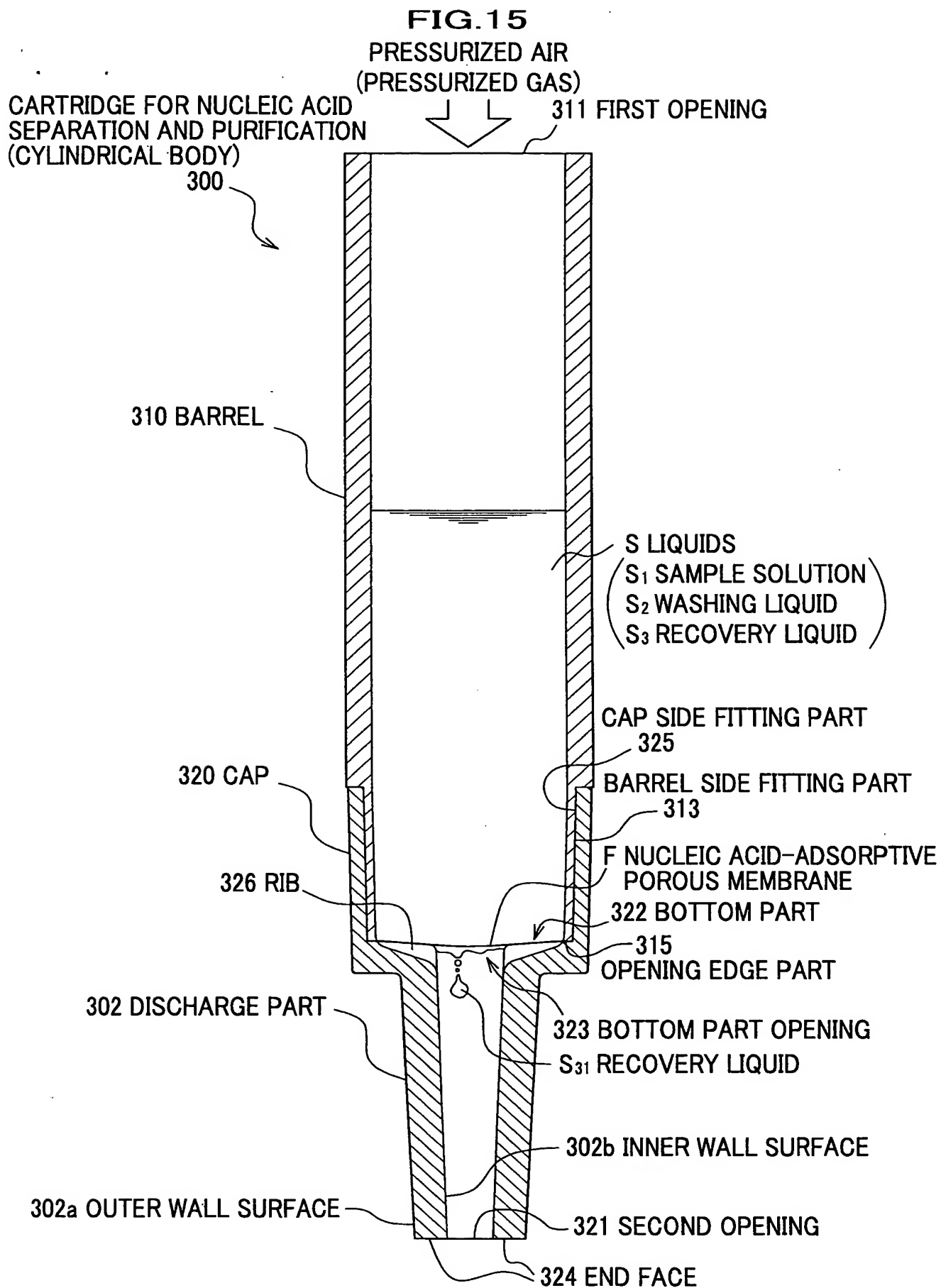


FIG. 16

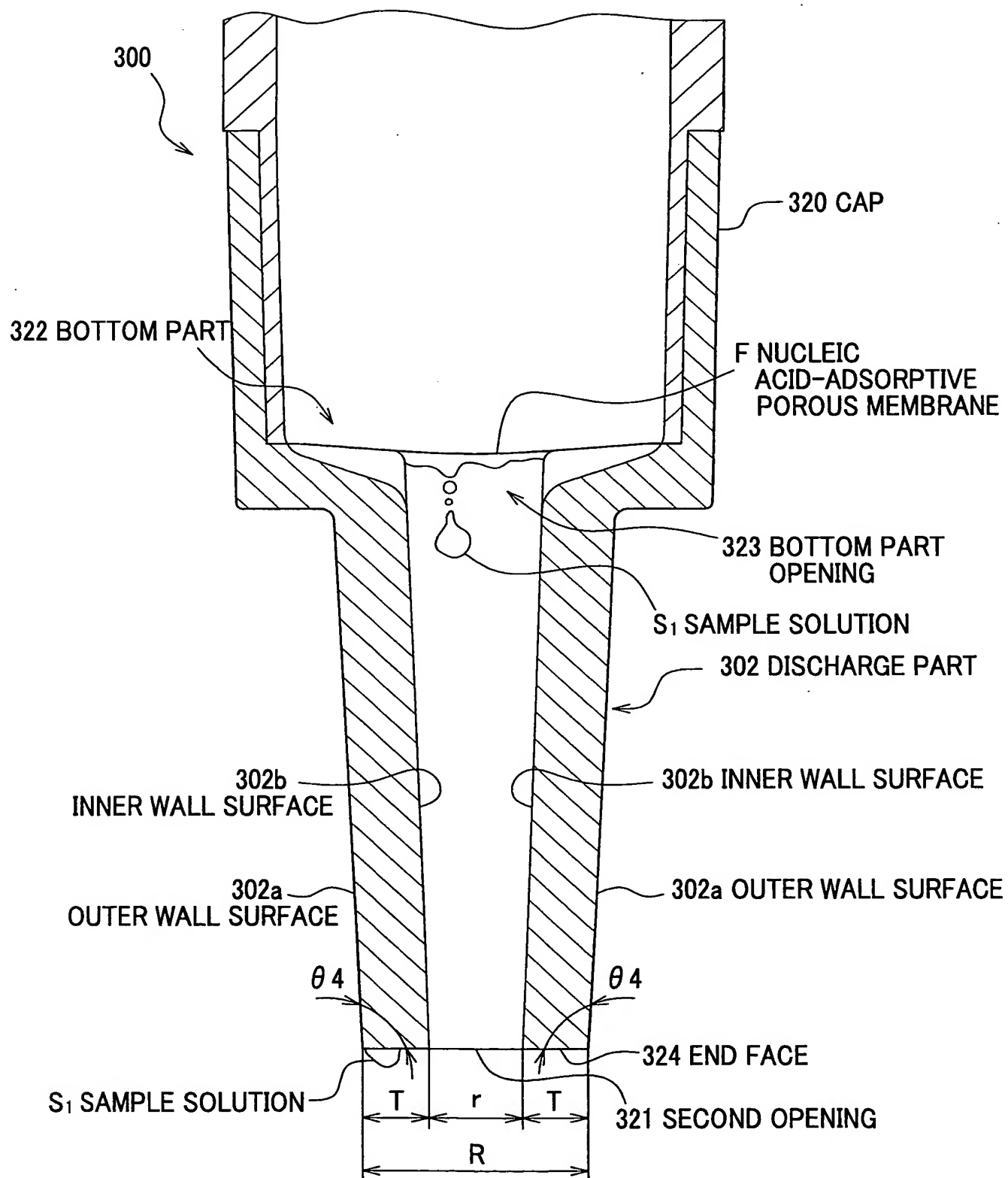


FIG.17

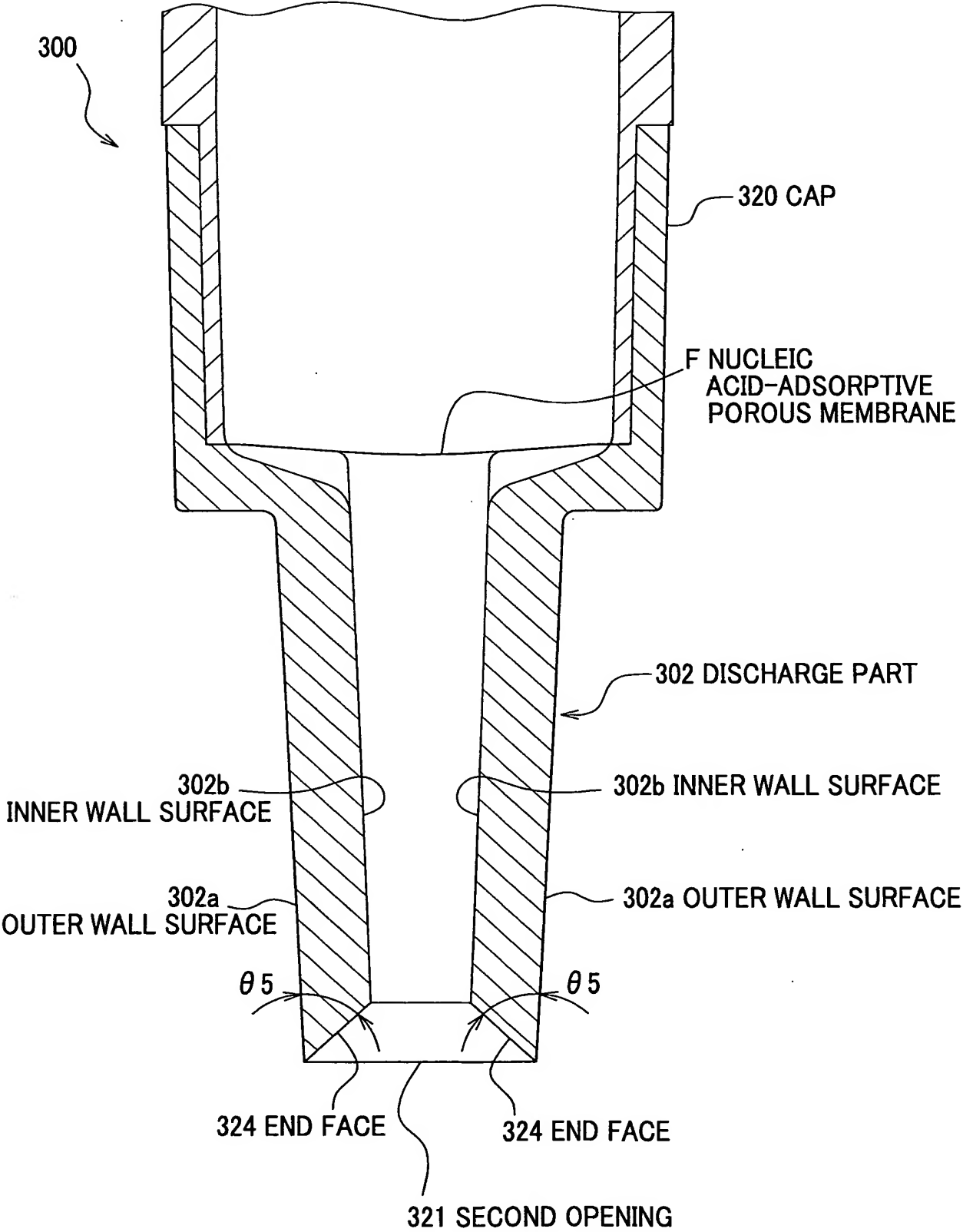


FIG. 18

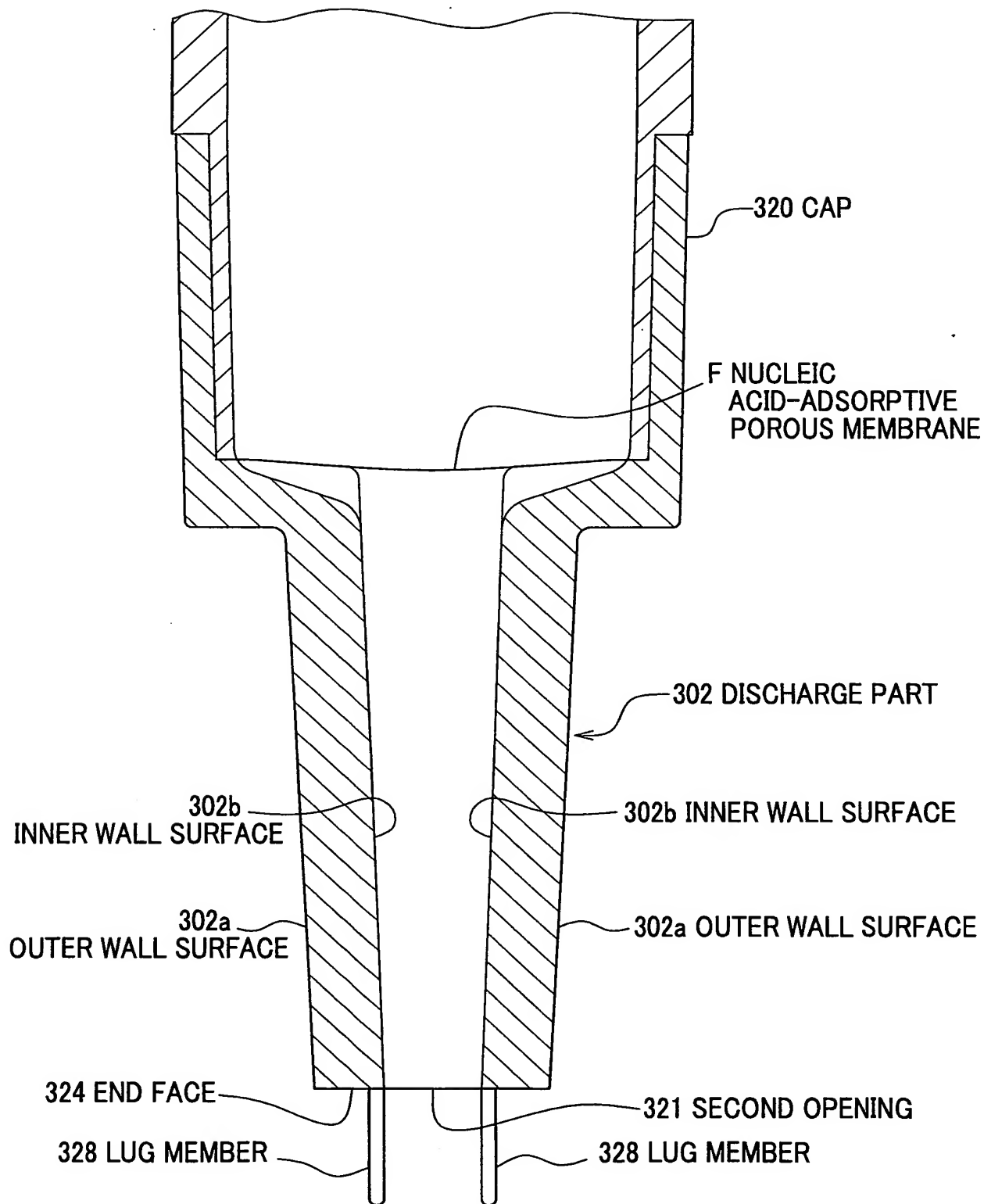


FIG. 19

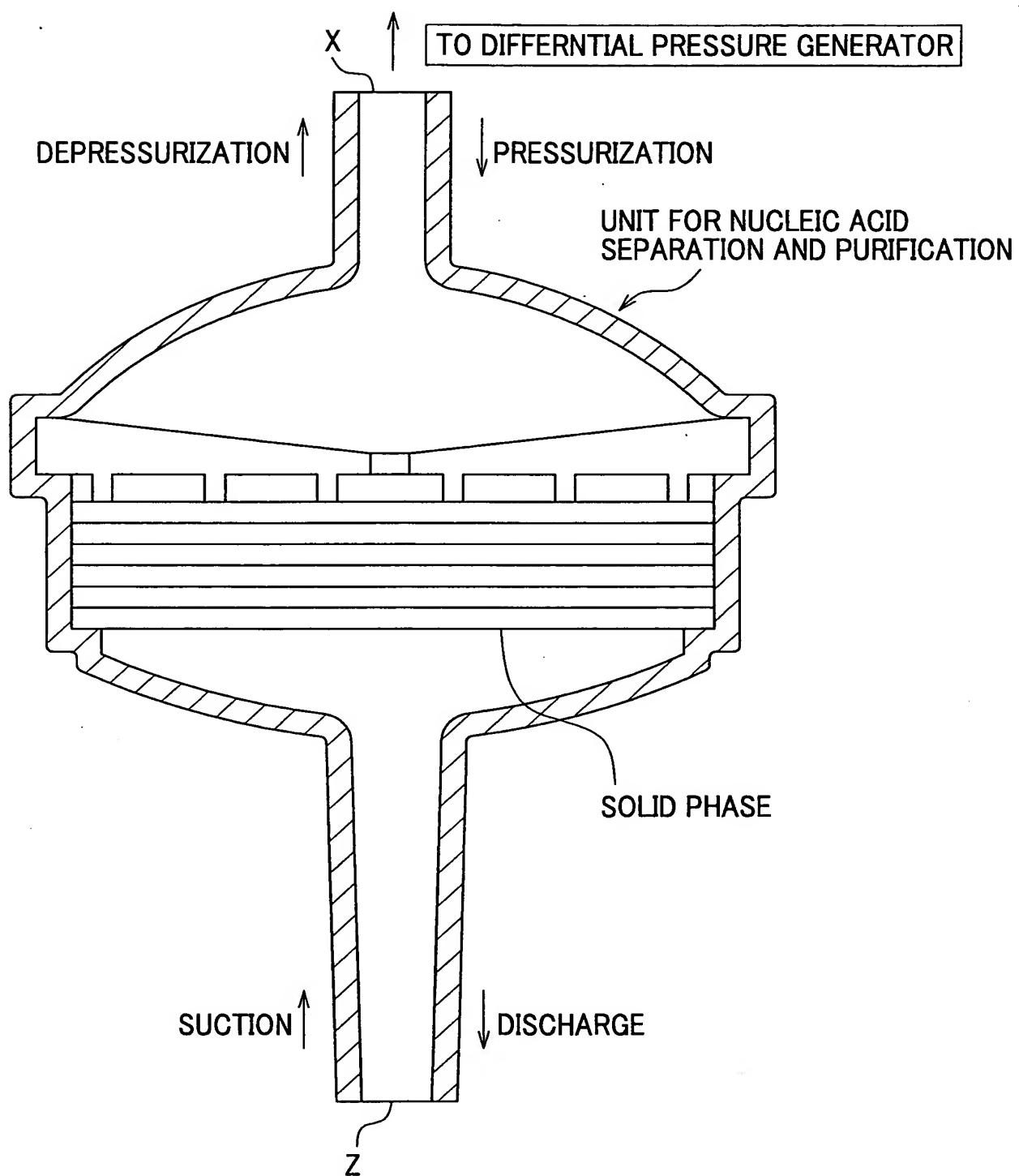


FIG. 20

